

Miller DuraFlex[®] E650 Series Stretchable Harnesses

SP104 Rev. B

Materials

Webbing	1-3/4" Polyester
Minimum Tensile	5000 lbs. on webbing
Thread	6 cord bonded 3 strand polyester thread. Minimum tensile of 42 lbs.
Grommets	Brass
Hardware	Steel Minimum Tensile strength D-Ring 5000 lbs. (22kN) Buckles 4000 lbs. (18kN)

* All hardware meets ASTM (50) fifty-hour salt spray test requirements.

Technical

Max Working Load	400 lbs -181.4kg
Label Materials	Lexan and Valeron

Certification

Meets applicable ANSI, OSHA and CSA requirements

Harness Description Keys

Webbing

D = DuraFlex Stretchable Webbing
DP = DuraFlex Python Webbing
K = Kevlar Webbing
P = Polyester Webbing

D-Rings

B = Sliding Back D-Ring
FD = Front D-Ring
F = Front O-Ring
H = Shoulder D-Rings
S = Side Positioning D -Rings
W = Sliding Back web D-Ring
X = D-Ring Web Extension

Special Features

AB = Attached Waist Belt
AL = Adjustable Belt Loops
BL = Belt Loops
BP = Back Pad
HP = Shoulder Pads
LP = Leg Pads
LR = Lanyard Ring
RB = Removable Waist Belt
SP = Sub-Pelvic Strap
SR = Self Rescue Loops
SS = Saddle Seat
TO = Tool Belt Buckles

Shoulder/Leg Buckles

FB = Friction Buckles
MB = Mating Buckles
TB = Tongue Buckles



Model No.	Web Type	D-Rings	Shoulder Straps	Leg Straps	Chest Strap	Special Features	Weight
650*	P	B	FB	MB	MB	BL, SP, LR	2.90 lbs. (1.3kg)
650-4*	P	B	FB	TB	MB	BL, SP, LR	3.50 lbs. (1.6kg)
650D-4	P	B	FB	TB	MB	BL, SP, LR	3.50 lbs. (1.6kg)
650-58*	P	B,S	FB	TB	MB	BL, SP, LR	4.10 lbs. (1.9kg)
650-7*	P	B,S	FB	MB	MB	BL, SP, LR	3.50 lbs. (1.6kg)
650-77*	P	B,S	FB	TB	MB	BL,SP,LR,BP,RB	5.00 lbs. (2.3kg)
650-78*	P	B,S	FB	MB	MB	BL,SP,LR,BP,RB	5.50 lbs. (2.5kg)

* Optional Front D-Ring

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For More Information

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